LEADERS IN CORROSION PREVENTION AND SEALING TECHNOLOGY

TECHNICAL DATA SHEET



REF: TDS136/03.01

DENSO HI-TACK PRIMER

DESCRIPTION Denso Hi-Tack Primer is a tacky adhesive primer for use with Denso petrolatum

tapes particularly where these are applied longitudinally or on flat areas. It is a

component of the Denso Steelcoat System.

COMPOSITION High melting point petrolatum in hydrocarbon solvent. The primer is a semi-solid

paste for brush application.

TYPICAL PROPERTIES	DATA
Specific Gravity	0.91
Solids Content	70% w/w
Flash Point	32°C minimum
Covering Capacity	5m²/litre
Wet Film Thickness	200 micron
Dry Film Thickness	140 micron
Drying Time	60 minutes (approx)
Temperature Range For Application For Service	0°C to 50°C 65°C maximum

SURFACE PREPARATION	Surfaces must be free from loose rust, scale and flaking coatings. Rusted areas should be mechanically cleaned to St2.
	Surfaces may be damp but must not have droplets or a continuous film or water

Important

Winn & Coales (Denso) Ltd pursue a policy to develop and continually improve all of our products and therefore the information given in this data sheet is intended as a general guide and does not constitute a warranty of specification. However, our sales personnel are committed to assist the user in establishing the suitability of the product for its intended purpose and additional specific information is available on request.

Winn & Coales (Denso) Ltd operate a Quality Management System registered to BS EN ISO 9002 1994 (Certificate No. FM01548).

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